

Pressure Independent Valve, 2-way, Internal thread, (EPIV)

- Nominal voltage AC/DC 24 V
- Control modulating, communicative, Hybrid
- For closed chilled and hot water systems
- For modulating control of air-handling and heating systems on the water side
- Communication via BACnet MS/TP, Modbus RTU, Belimo-MP-Bus or conventional control
- Conversion of active sensor signals and switching contacts
- Humidistat controlled internal heater

# **Technical data sheet**













### **Technical data**

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F	lectrical	l data

Nominal voltage	AC/DC 24 V
Nominal voltage frequency	50/60 Hz
Nominal voltage range	AC 19.228.8 V / DC 21.628.8 V
Power consumption in operation	26W incl. heater
Transformer sizing	29 VA incl. heater
Connection supply / control	cable 3 ft. [1 m], 6 x 0.75 mm <sup>2</sup>
Conductors, cables	AC/DC 24 V, cable length <100 m
Communicative control	BACnet MS/TP

### **Data bus communication**

# Modbus RTU MP-Bus

### **Functional data**

	MP-Bus
Valve size [mm]	0.75" [20]
Operating range Y	210 V
Operating range Y note	420 mA w/ ZG-R01 (500 Ω, 1/4 W resistor)
Input impedance	100 kΩ (0.1 mA), 500 Ω
Operating range Y variable	0.510 V
Operating modes optional	VDC variable
Position feedback U	210 V
Position feedback U note	Max. 1 mA
Running Time (Motor)	90 s
Sound power level Motor	45 dB(A)
Adjustable flow rate V'max	25100% of Vnom
Control accuracy	±5%
Min. controllable flow	1% of V'nom
Configuration	via NFC, Belimo Assistant App
Fluid	Chilled or hot water, up to 60% glycol max (open loop/steam not allowed)
Fluid temperature	-10120°C [14250°F]
Close-off pressure Δps	200 psi
Differential Pressure Range	550 psi or 150 psi see flow reductions chart in tech doc
Flow characteristic	equal percentage or linear
Body Pressure Rating	360 psi
Leakage rate	0% leakage
GPM	11
Installation position	upright to horizontal (in relation to the stem)



	Technical data sheet	EP075+ARX-E N4HH		
Functional data	Servicing	maintenance-free		
	Manual override	external push button		
Thermostat / Humidistat	Type of contact	Normally closed contact		
	Heating output	21 W		
	Switch-on current	Max. 2.5 A		
	Settings	65% RH fixed		
	Heater	Aluminium profile, anodized		
	Sensor element	Thermobimetal		
Measuring data	Measured values	Flow		
Flow measurement	Measuring principle	Ultrasonic volumetric flow measurement		
	Measuring accuracy flow	±2%		
	Min. flow measurement	0.5% of V'nom		
	Measurement Repeatability	±0.5% (Flow)		
	Sensor Technology	Ultrasonic with glycol and temperature		
		compensation		
Safety data	Degree of protection IEC/EN	IP66		
	Degree of protection NEMA/UL	NEMA 4		
	Enclosure	UL Enclosure Type 4		
	Pressure equipment directive	CE according to 2014/68/EU		
	Quality Standard	ISO 9001		
	UL 2043 Compliant	Suitable for use in air plenums per Section 300.22(C) of the NEC and Section 602 of the IMC		
	Rated impulse voltage supply / control	0.8 kV		
	Ambient humidity	Max. 100% RH		
	Ambient temperature	-22122°F [-3050°C]		
Materials	Valve body	Nickel-plated brass body		
	Flow measuring pipe	brass body nickel-plated		
	Valve plug	Stainless steel		
	Stem	stainless steel		
	Stem seal	EPDM (lubricated)		
	Characterized disc	TEFZEL®		
	Seat	PTFE		
	Pipe connection	NPT		
	O-ring	EPDM		

# Safety notes



Ball

 This device has been designed for use in stationary heating, ventilation and air-conditioning systems and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.

stainless steel

- Outdoor application: only possible in case that no (sea) water, snow, ice, insolation or
  aggressive gases interfere directly with the actuator and that is ensured that the ambient
  conditions remain at any time within the thresholds according to the data sheet.
- Only authorized specialists may carry out installation. All applicable legal or institutional installation regulations must be complied during installation.
- The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed.

### **Product features**

**Application** Water-side control of heating and cooling systems for AHUs and water coils.

# **Technical data sheet**

### Mode of operation

The HVAC performance device is comprised of three components: characterized control valve (CCV), measuring pipe with flow sensor and the actuator itself. The adjusted maximum flow (V'max) is assigned to the maximum control signal (typically 100%). The HVAC performance device can be controlled via communicative signals. The fluid is detected by the sensor in the measuring pipe and is applied as the flow value. The measured value is balanced with the setpoint. The actuator corrects the deviation by changing the valve position. The angle of rotation  $\alpha$  varies according to the differential pressure through the control element (see flow curves).

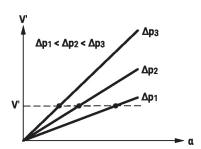
With the supply voltage the integrated condensors will be charged.

Interrupting the supply voltage causes the valve to be moved to the selected fail-safe position by means of stored electrical energy.

### Flow measurement

All flow tolerances are at 68°F [20°C] & water.

### Flow rate curves





### **Control characteristics**

The fluid velocity is measured in the measuring component (sensor electronics) and converted to a flow rate signal.

The control signal Y corresponds to the power Q via the exchanger, the volumetric flow is regulated in the EPIV. The control signal Y is converted into a linear characteristic curve and provided with the V'max value as the new reference variable w. The momentary control deviation forms the control signal Y1 for the actuator.

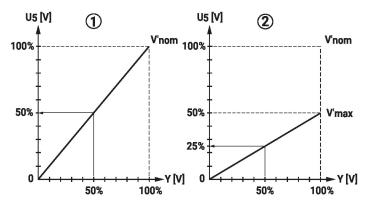
The specially configured control parameters in connection with the precise flow rate sensor ensure a stable quality of control. They are however not suitable for rapid control processes, i.e. for domestic water control. U5 displays the measured flow as voltage (factory setting).

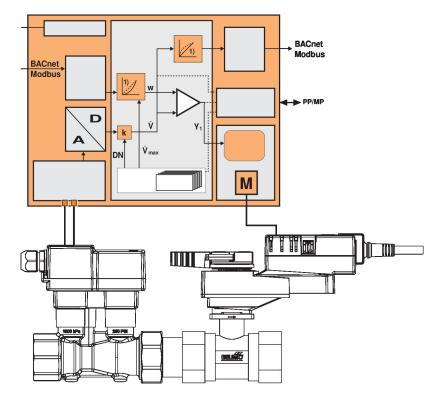
Parametrizing V'max with ZTH:

U5 refers to the respective V'nom, i.e. if V'max is e.g. 50% of V'nom, then Y = 10 V, U5 = 5 V. Parametrizing V'max with PC-Tool:

In the PC-Tool, the maximum flow rate to which U5 refers can be set individually. If V'max is changed (e.g. to 70% V'nom), the U5 flow range is also automatically changed to the same value (e.g. 70% V'nom: U5 = 10 V). This adjustment can be reversed by entering a value manually (U5 flow range = 100%: U5 refers to V'nom).

As an alternative, U5 can be used for displaying the valve opening angle.



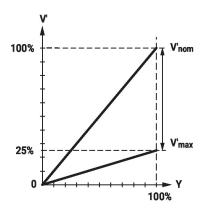




### Flow control

V'nom is the maximum possible flow.

V'max is the maximum flow rate which has been set with the highest control signal DDC. V'max can be set between 25% and 100% of V'nom.



### Creep flow suppression

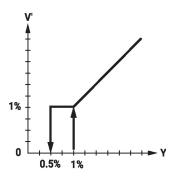
Given the very low flow speed in the opening point, this can no longer be measured by the sensor within the required tolerance. This range is overridden electronically.

### Opening valve

The valve remains closed until the flow required by the control signal DDC corresponds to 1% of V'nom. The control along the flow characteristic is active after this value has been exceeded.

#### Closing valve

The control along the flow characteristic is active up to the required flow rate of 1% of V'nom. Once the level falls below this value, the flow rate is maintained at 1% of V'nom. If the level falls below the flow rate of 0.5% of V'nom required by the control signal DDC, then the valve will close.



Converter for sensors

Connection option for a sensor (active or with switching contact). In this way, the analog sensor signal can be easily digitized and transferred to the bus systems BACnet, Modbus or MP-Bus.

**Control signal inversion** 

This can be inverted in cases of control with an analog control signal. The inversion causes the reversal of the standard behavior, i.e. at a control signal of 0%, is equal to V'max, and the valve is closed at a control signal of 100%.

Hydronic balancing

With the Belimo tools, the maximum flow rate (equivalent to 100% requirement) can be adjusted on-site, simply and reliably, in a few steps. If the device is integrated in the management system, then the balancing can be handled directly by the management system.

Combination analogue - communicative (hybrid mode)

**cative** With conventional control by means of an analog control signal DDC, BACnet, Modbus, or MP-node) Bus can be used for the communicative position feedback.

Manual override

Manual control with push-button possible - temporary. The gear train is disengaged and the actuator decoupled for as long as the button is pressed.

# Accessories

Tools	Description	Туре
	Converter Bluetooth / NFC	7IP-BT-NFC



### **Electrical installation**

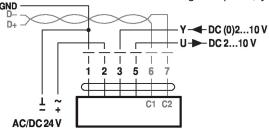


Supply from isolating transformer.

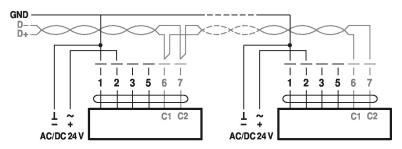
The wiring of the line for BACnet MS/TP / Modbus RTU is to be carried out in accordance with applicable RS485 regulations.

Modbus / BACnet: Supply and communication are not galvanically isolated. Connect earth signal of the devices with one another.

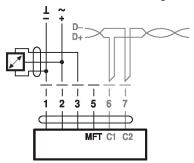
Modbus RTU / BACnet MS/TP with analogue setpoint (hybrid mode)



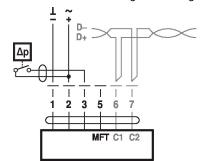
BACnet MS/TP / Modbus RTU



Connection with active sensor, e.g. 0...10 V @ 0...50°C



Connection with switching contact, e.g.  $\Delta p$  monitor



Cable colors: 1= black

2 = red

3 = white

5 = orange 6 = pink

7 = grey

BACnet / Modbus signal

assignment:

C1 = D - = A

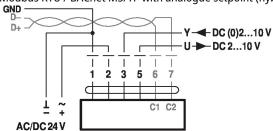
C2 = D + = B

Possible voltage range: 0...32 V (resolution 30 mV)

Requirements for switching contact:
The switching contact must be able to accurately switch a current of 16 mA @ 24 V.

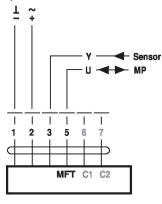


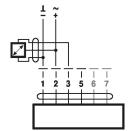
Modbus RTU / BACnet MS/TP with analogue setpoint (hybrid mode)



Operation on the MP-Bus

Connection with active sensor



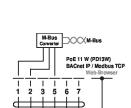


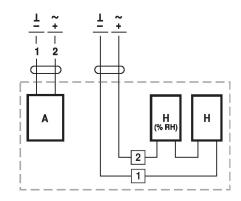
# **Functions**

## Functions with specific parameters (Parametrisation necessary)

M-Bus with converter in parallel mode with PoE with BACnet IP / Modbus TCP

Examples of external wiring with actuator types ..24GX..

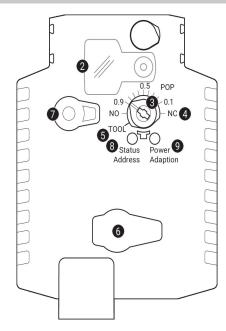




A = Actuator H [% RH] = Humidistat H = Heating



# Operating controls and indicators



- 2 Cover, POP button
- 3 POP button
- 4 Scale for manual adjustment
- 5 Position for adjustment with tool
- 6 Service plug

For connecting parametrisation and service tools

Manual override button

Press button: Gear train disengages, motor stops, manual override possible

Release button: Gear train engages, standard mode

### LED displays

yellow 8	green 9	Meaning / function
Off	On	Operation OK
Off	Flashing	POP function active
On	Off	Fault
Off	Off	Not in operation
On	On	Adaptation or synchronisation process active
Flickering	On	MP-Bus communication active

8 Push-button (LED yellow)

Press button: Acknowledgment of addressing

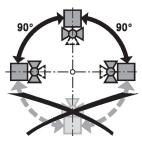
9 Push-button (LED green)

Press button: Triggers angle of rotation adaptation, followed by standard mode

# **Installation notes**

**Recommended installation positions** 

The ball valve can be installed upright to horizontal. The ball valve may not be installed in a hanging position, i.e. with the stem pointing downwards.



Installation position in return

Installation in the return is recommended.

Water quality requirements

The water quality requirements specified in VDI 2035 must be adhered to.

Belimo valves are regulating devices. For the valves to function correctly in the long term, they must be kept free from particle debris (e.g. welding beads during installation work). The installation of a suitable strainer is recommended.





## Technical data sheet

### Servicing

Ball valves, rotary actuators and sensors are maintenance-free.

Before any service work on the control element is carried out, it is essential to isolate the rotary actuator from the power supply (by unplugging the electrical cable if necessary). Any pumps in the part of the piping system concerned must also be switched off and the appropriate slide valves closed (allow all components to cool down first if necessary and always reduce the system pressure to ambient pressure level).

The system must not be returned to service until the ball valve and the rotary actuator have been correctly reassembled in accordance with the instructions and the pipeline has been refilled by professionally trained personnel.

Flow direction

The direction of flow, specified by an arrow on the housing, is to be complied with, since otherwise the flow rate will be measured incorrectly.

Cleaning of pipes

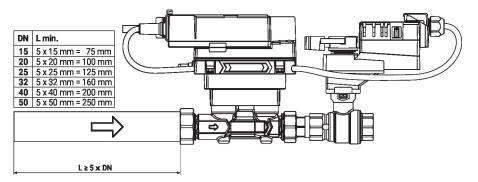
Before installing the valve, the circuit must be thoroughly rinsed to remove impurities.

**Prevention of stresses** 

The valve must not be subjected to excessive stress caused by pipes or fittings.

Inlet section

In order to achieve the specified measuring accuracy, a flow-calming section or inflow section in the direction of the flow is to be provided upstream from the flow sensor. Its dimensions should be at least 5x DN.



Split installation

The valve-actuator combination may be mounted separately from the flow sensor. The direction of flow of both components must be observed.

### **General notes**

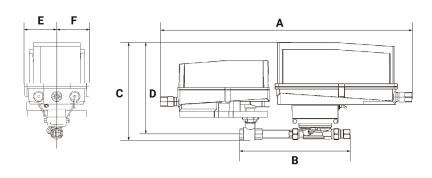
Behaviour in case of sensor failure

In case of a flow sensor error, the EPIV will switch from flow control to position control. Once the error disappears, the EPIV will switch back to the normal control setting.



# Dimensions

# **Dimensional drawings**



Туре					Weight		
EP075+ARX-E N4HH					[]		
	Α	В	С	D	E	F	
	26.6" [675]	12.9" [327]	10.5" [267]	9.6" [243]	3.4" [86]	3.4" [86]	